

CERTIFICATE OF APPROVAL

N°

DATE: 14/02/2022

PACKAGING APPROVAL N°: NL/TCPI-\*\*\*\*-150583

HOLDER UN MARK: Shell Baby B.V.  
P.O. Box 10000  
1000 AA Amsterdam  
The Netherlands

MANUFACTURER: Shell Plastics B.V.  
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1000 AA Amsterdam  
The Netherlands

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TCPI order number: TCPI 150583

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## 1. Description of the packaging

Description of the packaging

Composite IBC for liquids, with rigid plastics inner receptacle, metal outer cage and corner protection.

|  |   |
|--|---|
| UN packaging code                                | 31HA1/Y1.9  |
| Method of construction                           |   |
| Inner receptacle                                 | Blow moulding   |
| Material/grade inner receptacle inner receptacle | HDPE Lupolen 4261 AG UV 60005 or<br>HDPE Total 49080 UV or<br>HDPE Daelim Po1y 4570 UV or<br>HDPE Rigidex HM 4560 UA<br>HDPE Sabic ICP4907S<br>HDPE Marlex C513 UV<br>HDPE Repsol 45060 UV  |
| outer casing                                     | Galvanized tubular steel cage (EN 10142).   |
| Corner protection                                | 286 g (high) or 100 g (low)   |
| Nominal capacity                                 | 1000 l  |
| Brimfull capacity                                | 1056 l  |
| Weight inner receptacle                          | 15.5 or 14.5 Kg   |
| Maximum total weight                             | 60 kg   |
| Max permissible gross mass                       | 2023 Kg   |
| Nominal dimensions (base) lxb                    | 1200x1000 mm  |
| Height (in function of pallet)                   |   |
| - Plastics pallet (blow moulded)                 | 1171 mm   |
| - Plastic pallet (injection moulded)             | 1175 mm   |
| - Wooden Pallet                                  | 1165 mm   |
| - Hybrid Pallet                                  | 1159 mm   |
| - CHT  | 1168 mm   |
| - Z&S (stackable and not stackable)              | 1170 mm   |
| - Lowered wooden pallet                          | 1134 mm   |
| Option   | With or without valve.  |
| Type of closure                                  | Ø 220mm with plug TS + degassing system (0.376 kg), Ø 150mm also allowed<br>Ø 220mm blind (0.362 kg), Ø 150mm also allowed<br>Ø 220mm + plug TS blind (0.374 kg), Ø 150mm also allowed<br>2" screwable ball valve assembled by screwing and ultrasonic welded.<br>2" and 3" butterfly screwable integrated collar<br>2" and 3" butterfly weldable<br>2" plunger valve |
| Material of closure                              | HDPE (see test report)  |
| Option   | Diptube CDS1 from TriSure for the 150 mm screw cap<br>Heating mat<br>Dip tube   |

Table closing torque.

| Gasket | Lid 150 mm | 220 mm |
|--------|------------|--------|
|        | Nm         | Nm     |
| EPDM   | 90         | 130    |
| TPE-S  | 100        | -      |
| Viton  | 110        | -      |

Specialty 800 ltr with the same equipment is allowed  
 1000 ltr IBC with injected plastic pallet is allowed to transport liquids assimilated with water and with a relative density of 2.4 for packing group III.

**Restriction to the approval for [REDACTED]** as this location will not produce IBC's with screwable valves these have not been tested and should be excluded from the approval for [REDACTED].

**Restriction to the approval for [REDACTED]** this location will only produce IBC's with an inner receptacles with a mass of 15.5 kg.

**2. Reference regulations**

Sea transport: IMDG Code, 2020  
 Road transport: ADR, 2021  
 Railway transport: RID, 2021

**3. Reference reports**

| Report No. | Reference  | Date       |
|------------|------------|------------|
| 1          | [REDACTED] | [REDACTED] |
| 2          | [REDACTED] | [REDACTED] |
| 3          | [REDACTED] | [REDACTED] |
| 4          | [REDACTED] | [REDACTED] |
| 5          | [REDACTED] | [REDACTED] |
| 6          | [REDACTED] | [REDACTED] |
| 7          | [REDACTED] | [REDACTED] |
| 8          | [REDACTED] | [REDACTED] |
| 9          | [REDACTED] | [REDACTED] |
| 10         | [REDACTED] | [REDACTED] |
| 11         | [REDACTED] | [REDACTED] |
| 12         | [REDACTED] | [REDACTED] |
| 13         | [REDACTED] | [REDACTED] |
| 14         | [REDACTED] | [REDACTED] |
| 15         | [REDACTED] | [REDACTED] |
| 16         | [REDACTED] | [REDACTED] |
| 17         | [REDACTED] | [REDACTED] |
| 18         | [REDACTED] | [REDACTED] |
| 19         | [REDACTED] | [REDACTED] |
| 20         | [REDACTED] | [REDACTED] |
| 21         | [REDACTED] | [REDACTED] |
| 22         | [REDACTED] | [REDACTED] |
| 23         | [REDACTED] | [REDACTED] |
| 24         | [REDACTED] | [REDACTED] |
| 25         | [REDACTED] | [REDACTED] |
| 26         | [REDACTED] | [REDACTED] |
| 27         | [REDACTED] | [REDACTED] |
| 28         | [REDACTED] | [REDACTED] |
| 29         | [REDACTED] | [REDACTED] |
| 30         | [REDACTED] | [REDACTED] |
| 31         | [REDACTED] | [REDACTED] |
| 32         | [REDACTED] | [REDACTED] |
| 33         | [REDACTED] | [REDACTED] |
| 34         | [REDACTED] | [REDACTED] |
| 35         | [REDACTED] | [REDACTED] |
| 36         | [REDACTED] | [REDACTED] |
| 37         | [REDACTED] | [REDACTED] |
| 38         | [REDACTED] | [REDACTED] |
| 39         | [REDACTED] | [REDACTED] |
| 40         | [REDACTED] | [REDACTED] |
| 41         | [REDACTED] | [REDACTED] |
| 42         | [REDACTED] | [REDACTED] |
| 43         | [REDACTED] | [REDACTED] |
| 44         | [REDACTED] | [REDACTED] |
| 45         | [REDACTED] | [REDACTED] |
| 46         | [REDACTED] | [REDACTED] |
| 47         | [REDACTED] | [REDACTED] |
| 48         | [REDACTED] | [REDACTED] |
| 49         | [REDACTED] | [REDACTED] |
| 50         | [REDACTED] | [REDACTED] |
| 51         | [REDACTED] | [REDACTED] |
| 52         | [REDACTED] | [REDACTED] |
| 53         | [REDACTED] | [REDACTED] |
| 54         | [REDACTED] | [REDACTED] |
| 55         | [REDACTED] | [REDACTED] |
| 56         | [REDACTED] | [REDACTED] |
| 57         | [REDACTED] | [REDACTED] |
| 58         | [REDACTED] | [REDACTED] |
| 59         | [REDACTED] | [REDACTED] |
| 60         | [REDACTED] | [REDACTED] |
| 61         | [REDACTED] | [REDACTED] |
| 62         | [REDACTED] | [REDACTED] |
| 63         | [REDACTED] | [REDACTED] |
| 64         | [REDACTED] | [REDACTED] |
| 65         | [REDACTED] | [REDACTED] |
| 66         | [REDACTED] | [REDACTED] |
| 67         | [REDACTED] | [REDACTED] |
| 68         | [REDACTED] | [REDACTED] |
| 69         | [REDACTED] | [REDACTED] |
| 70         | [REDACTED] | [REDACTED] |
| 71         | [REDACTED] | [REDACTED] |
| 72         | [REDACTED] | [REDACTED] |
| 73         | [REDACTED] | [REDACTED] |
| 74         | [REDACTED] | [REDACTED] |
| 75         | [REDACTED] | [REDACTED] |
| 76         | [REDACTED] | [REDACTED] |
| 77         | [REDACTED] | [REDACTED] |
| 78         | [REDACTED] | [REDACTED] |
| 79         | [REDACTED] | [REDACTED] |
| 80         | [REDACTED] | [REDACTED] |
| 81         | [REDACTED] | [REDACTED] |
| 82         | [REDACTED] | [REDACTED] |
| 83         | [REDACTED] | [REDACTED] |
| 84         | [REDACTED] | [REDACTED] |
| 85         | [REDACTED] | [REDACTED] |
| 86         | [REDACTED] | [REDACTED] |
| 87         | [REDACTED] | [REDACTED] |
| 88         | [REDACTED] | [REDACTED] |
| 89         | [REDACTED] | [REDACTED] |
| 90         | [REDACTED] | [REDACTED] |
| 91         | [REDACTED] | [REDACTED] |
| 92         | [REDACTED] | [REDACTED] |
| 93         | [REDACTED] | [REDACTED] |
| 94         | [REDACTED] | [REDACTED] |
| 95         | [REDACTED] | [REDACTED] |
| 96         | [REDACTED] | [REDACTED] |
| 97         | [REDACTED] | [REDACTED] |
| 98         | [REDACTED] | [REDACTED] |
| 99         | [REDACTED] | [REDACTED] |
| 100        | [REDACTED] | [REDACTED] |

|                   |                                   |
|-------------------|-----------------------------------|
| Test report       | 7-19-2007, dated June 11, 2008    |
| Test report       | 06-18-07, dated June 12, 2008     |
| Assessment report | 4-11-07, dated November 11, 2008  |
| Assessment report | 4-11-07, dated November 11, 2008  |
| Assessment report | 4-11-07, dated January 26, 2009   |
| Test report       | 7-19-2007, dated January 26, 2009 |
| Test report       | 8-20-07, dated May 24, 2009       |
| Test report       | 8-20-07, dated June 24, 2009      |
| Assessment report | 07-19-08, dated July 7, 2009      |
| Test report       | 8-20-07, dated October 23, 2009   |
| Assessment report | 07-19-08, dated November 11, 2009 |
| Assessment report | 07-19-08, dated November 11, 2009 |
| Test report       | 8-20-07, dated Feb 22, 2010       |
| Assessment report | 8-20-07, dated Feb 22, 2010       |
| Test report       | 8-20-07, dated Feb 22, 2010       |
| Test report       | 8-20-07, dated Nov 11, 2011       |
| Test report       | 8-20-07, dated Nov 11, 2011       |
| Test report       | 8-20-07, dated Nov 11, 2011       |
| Test report       | 8-20-07, dated Nov 11, 2011       |
| Test report       | 8-20-07, dated Nov 11, 2011       |
| Test report       | 8-20-07, dated Nov 11, 2011       |

**4. Contents to be transported**

Packing group : II and III  
Liquids :

| To be assimilated to standard liquid (ADR/RID) | Maximum relative density<br>Kg/l | Hydraulic test pressure<br>kPa |
|--|----------------------------------|--------------------------------|
| water  | II = 1.9 - III = 2.4             | 100                            |
| Mixture of hydrocarbons                        | 1.5                              | 100                            |
| n-butyl acetate                                | 1.5                              | 100                            |
| Wetting agent                                  | 1.6                              | 100                            |
| Acetic Acid 98%                                | 1.6                              | 100                            |
| Nitric Acid 55%                                | 1.5                              | 100                            |

**5. UN mark**

[REDACTED] as competent authority in [REDACTED] has issued the following mark:

Marking for the 1000 ltr IBC with a relative density 1.9 for packing group II

**UN 31HA1/Y/----/NL/TCPI-\*\*\*\*-150582/4066/2023**

---- the month and the last two digits of the year of production.

Marking for the 800 ltr IBC:

**UN 31HA1/Y/----/NL/TCPI-\*\*\*\*-150582/3006/1626**

---- the month and the last two digits of the year of production.

Marking for the 1000 ltr IBC with a relative density 2.4 for packing group III

**UN 31HA1/Z/----/NL/TCPI-\*\*\*\*-150582/4603/2540**

---- the month and the last two digits of the year of production.

The inner receptacle of the IBC must be marked as follows:

**31HA1/Y/\*\*--/NL/TCPI-\*\*\*\*-150582**

\*\*--the month and the last two digits of the year of production  
or

**31HA1/Y/NL/TCPI-\*\*\*\*-150582**

in combination with a "month/year clock" of production adjacent to this mark

\*\*\*\* The identification of the different manufacturers:

|            |            |
|------------|------------|
| [REDACTED] | [REDACTED] |
| [REDACTED] | [REDACTED] |
| [REDACTED] | [REDACTED] |
| [REDACTED] | [REDACTED] |
| [REDACTED] | [REDACTED] |

|  |   |
|--|---|
| Name:<br>Great Value Plastics Ltd.<br>Haverhill Works<br>201 Silver Road<br>Haverhill Park<br>Great Hill, Chester<br>United Kingdom<br>Great Chesterford, Essex<br>Saffron Walden, Essex, UK<br>Saffron Walden, Essex<br>Essex | Identification: <span style="border: 1px solid black; padding: 0 5px;"> </span> |
| Name:<br>Great Value Plastics Ltd.<br>Haverhill Works<br>201 Silver Road<br>Haverhill Park<br>Great Hill, Chester<br>United Kingdom<br>Great Chesterford, Essex<br>Saffron Walden, Essex, UK<br>Saffron Walden, Essex<br>Essex | Identification: <span style="border: 1px solid black; padding: 0 5px;"> </span> |

These marks can be used by the holder of the UN-mark,  , to indicate that the packaging and inner receptacles produced meet the requirements.

Additionally, for the purpose of the identification of the raw material of the specific inner receptacle, each inner receptacle shall be additionally marked in accordance with the list below:

|                                     |                               |
|-------------------------------------|-------------------------------|
| L for HDPE Lupolen 4261 AG UV 60005 | T for HDPE Total 49080 UV     |
| D for HDPE Daelim Po1y 4570 UV      | R for HDPE Rigidex HM 4560 UA |
| S for HDPE Sabic ICP4907S           | M for HDPE Marlex C513 UV     |
| P for HDPE Repsol 45060 UV          |                               |

**6. Quality assurance**

Manufacturing of packagings bearing this mark must be according to a quality assurance system as required by the competent authority in The Netherlands and laid down in the applicable Guideline.

**7. Use of packagings**

The use of packagings of the approved type for the transport of dangerous goods has been laid down in the regulations applicable in the mode of transport.

**8. Validity**

This approval replaces all approvals issued earlier.  
The use of packagings, manufactured in a period in which a previous approval was valid, is allowed.



Eng. J.A.G. van Orogen  
Projectmanager TSCN



Eng. Massimo Strada  
Senior Consultant